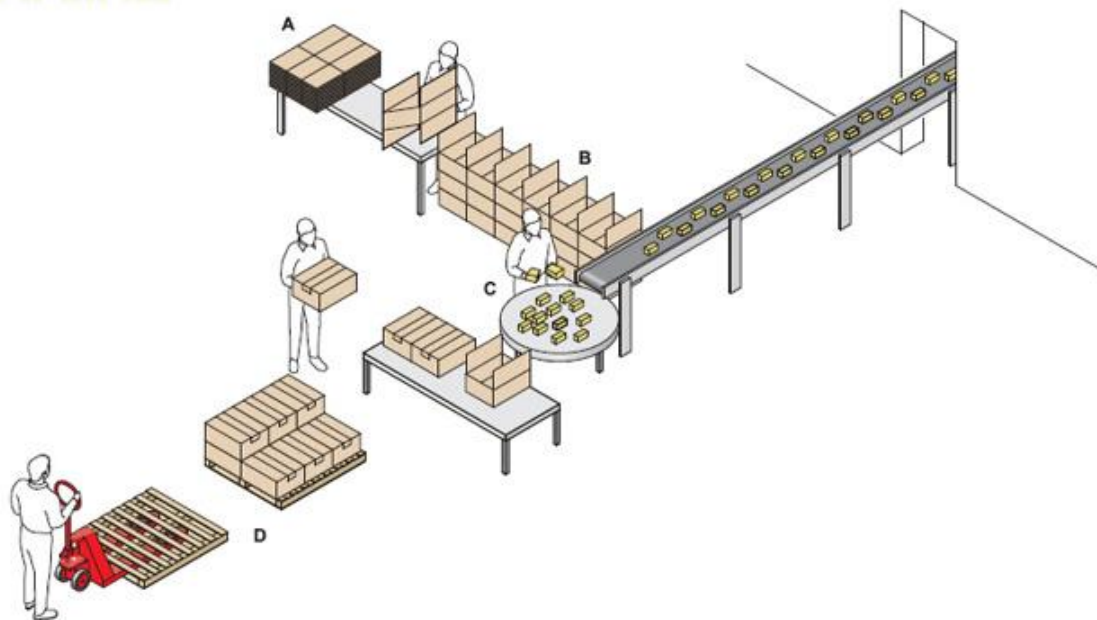


### **OPTION 1**

Operators manually erect cases, load products by hand, manually seal cases and load them onto the pallet.

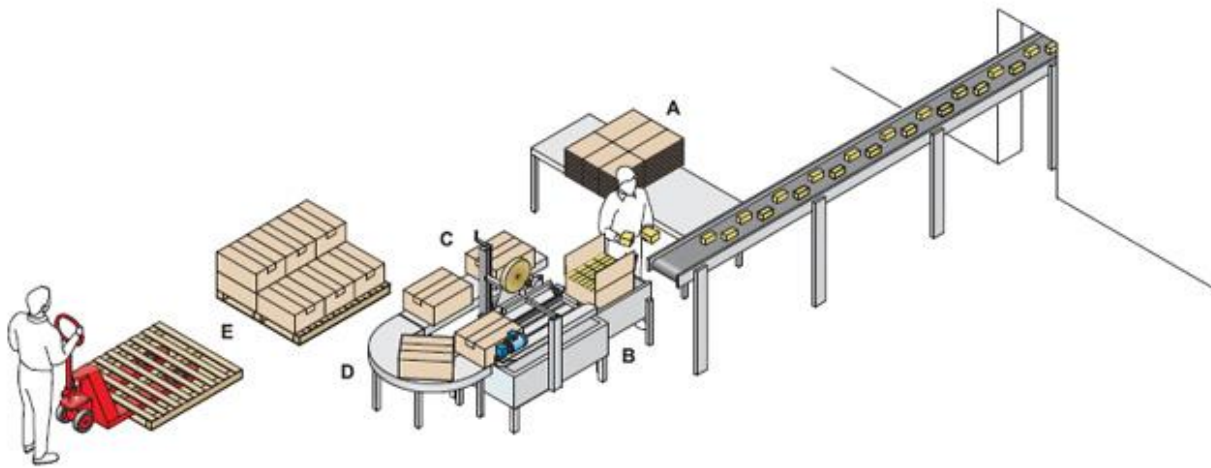


A = Case blanks  
B = Pre-erected cases  
C = Packing table  
D = Pallet

Option 1 – Hand packing with no automation

## **OPTION 2**

Flat case blanks are formed on the case former, products are loaded by hand and cases are automatically sealed for loading onto pallets.

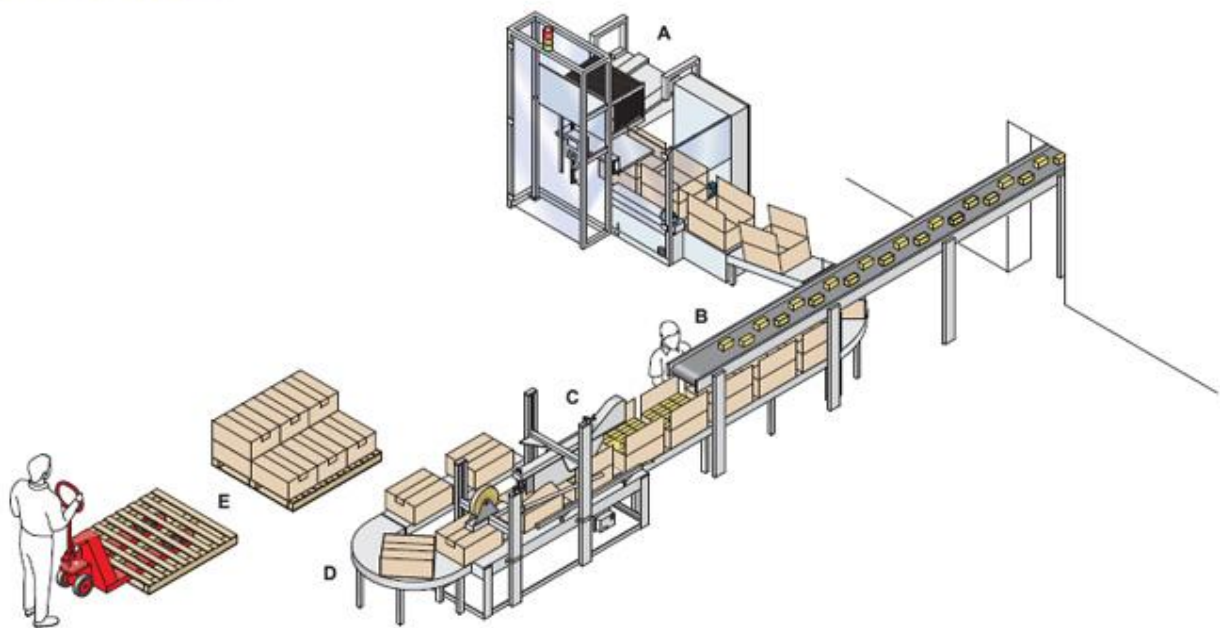


- A = Case blanks
- B = Case former
- C = Semi-automatic case taper
- D = Boomerang conveyor
- E = Pallet

Option 2 – Case former and case taper

### **OPTION 3a**

The cases are erected and bottom sealed by the case erector, products are loaded by hand and then automatically sealed.

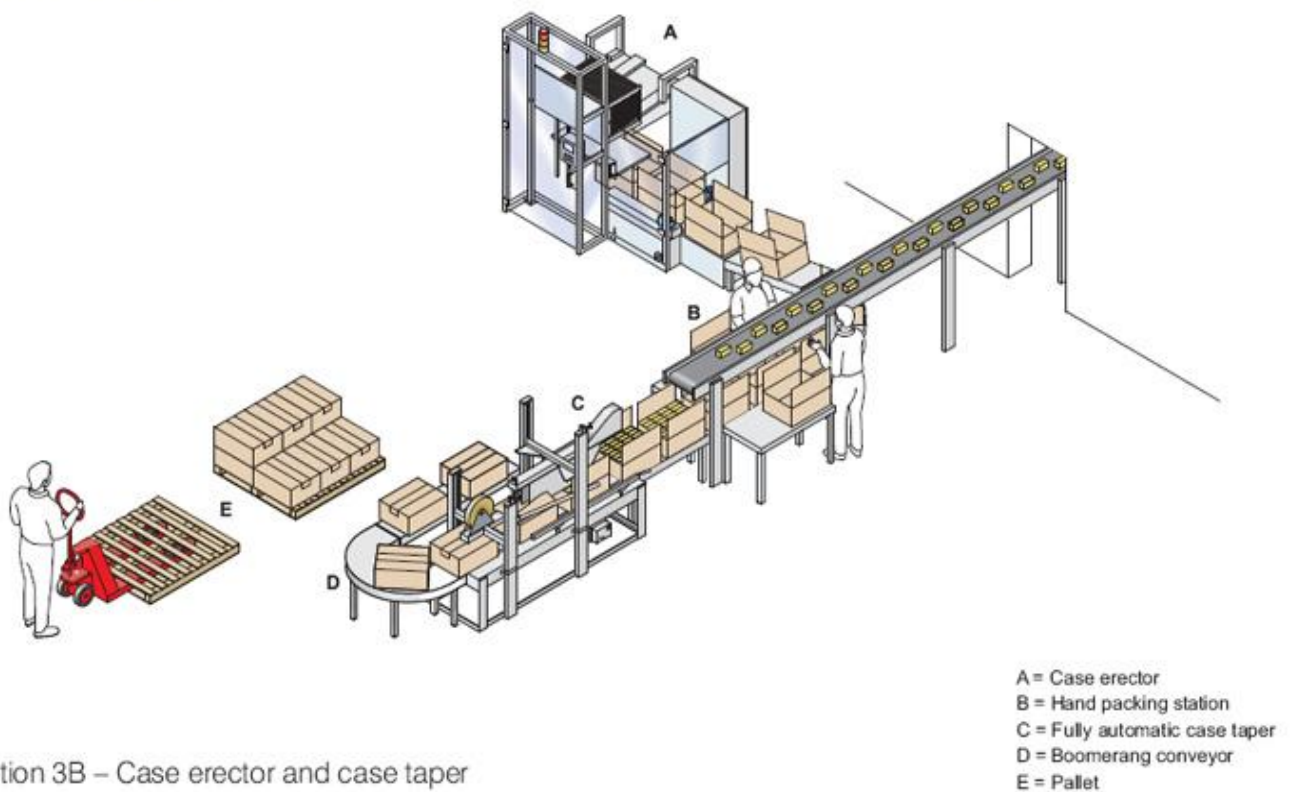


- A = Case erector
- B = Hand packing station
- C = Fully automatic case taper
- D = Boomerang conveyor
- E = Pallet

Option 3A – Case erector and case taper

### **OPTION 3b**

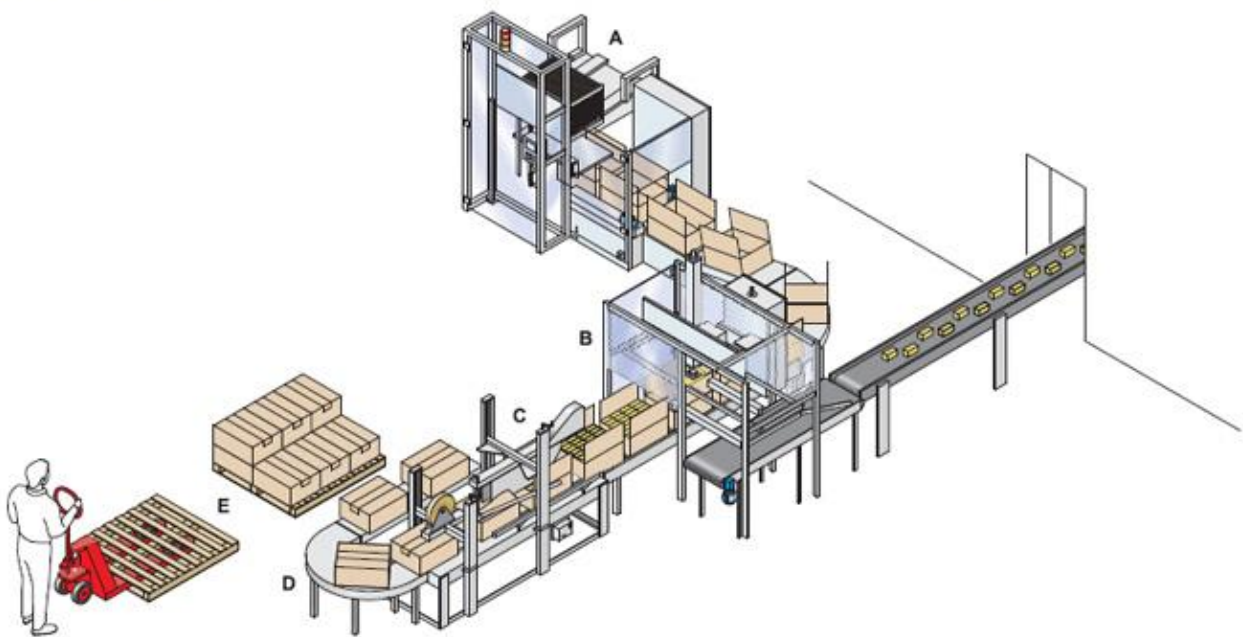
The cases are erected and bottom sealed by the case erector, products are loaded by hand at the ergonomically designed hand-packing station before being automatically sealed.



Option 3B – Case erector and case taper

#### **OPTION 4**

The cases are erected and bottom sealed by the case erector, products are loaded into the cases by the case loader before being automatically sealed by the case sealer.



- A = Case erector
- B = Case packer
- C = Fully automatic case taper
- D = Boomerang conveyor
- E = Pallet

Option 4 – Case erector, pick and place and case taper